



3900 Blvd du Tricentenaire  
Montréal, Québec, Canada  
H1B 5L6

**CUSTOMER / PRIME APPROVAL LISTING**

**TAE133-F05**

**Rev. 07**

**Original Date Released**

**16-Jan-09**

PRIME	# SPEC ACCEPTÉ	TYPE	DESCRIPTION SPEC	LIMITATIONS / COMMENTS
BOEING	D1-4426	QA	PROCESSOR BASIC QUALITY SYSTEM FOR D1-4426 APPROVAL ONLY	
BOEING	AMS QQ-C-320	CH	CHROMIUM PLATING (Electrodeposited)	
BOEING	AMS QQ-P-416	CAD	CADMIUM PLATING (BRIGHT/LHE)	
BOEING	ASTM B-117	SALT	SALT SPRAY TESTING	
BOEING	BAC 5032	GRI	GRINDING OF CHROMIUM PLATE LANDING GEAR PARTS 275 KSI AND ABOVE	ACCEPTED VIA NADCAP - NO MANDATE
BOEING	BAC 5423	F.P.I.	LIQUID PENETRANT INSPECTION	
BOEING	BAC 5424	M.P.I.	MAGNETIC PARTICLE INSPECTION	
BOEING	BAC 5436	NE	TEMPER / NITAL ETCH INSPECTION OF GROUND OR MACHINED STEEL PARTS	
BOEING	BAC 5617	HT	HEAT TREATMENT OF ALLOY STEELS	LIMIT 1 - H5
BOEING	BAC 5709	CH	CHROMIUM PLATING	For Class I, II, III, IV
BOEING	BAC 5730	SP	SHOT PEENING	
BOEING	BAC 5746	NI	NICKEL PLATING (ELECTRODEPOSITED)	
BOEING	BAC 5804	TI-CAD	LOW HYDROGEN EMBRITTEMENT CADMIUM-TITANIUM PLATING	
BOEING	BAC 5854	B-CAD	LOW HYDROGEN EMBRITT. STYLUS CADMIUM PLATING	
BOEING	BSS 7040	M.P.I.	MAGNETIC PARICLE INSPECTION	
BOEING	BSS 7039	F.P.I.	LIQUID PENETRANT INSPECTION	
BOEING	CHEM. TESTING	CHEM.	PROCESS SOLUTION CONTROL	
BOEING	MECH. TESTING	MEC.	MECHANICAL TESTING	
BOEING	MET. TESTING	MET.	METALLURGICAL TESTING	
BOEING	MIL-A-8625	ANC	CHROMIC ACID ANODIZING OF ALUM. - TYPE I	
BOEING	MIL-A-8625	ANS	SULFURIC ACID ANODIZE OF ALUM. - TYPE II	(approval not required for international space station (iss) Houston only)
BOEING	MIL-A-8625	ANH	HARD ANODIZE OF ALUM. - TYPE III	
BOEING	MIL-C-5541	COATING	Chemical Film Treatment for Aluminium - Conversion (Immersion Application Only)	(approval not required for international space station (iss) Houston only) Immersion app only
BOEING	MIL-DTL-5541	COATING	Chemical Conversion Coatings on Aluminum and Aluminum Alloys (Immersion Application Only)	
BOEING	NAS 410	M.P.I.	NDI PERSONNEL CERTIFICATION LEVEL 3 MAGNETIC	
BOEING	NAS 410	F.P.I.	NDI PERSONNEL CERTIFICATION LEVEL 3 PENETRANT	
BOEING	PS 13101	CAD	CADMIUM PLATING (BRIGHT/LHE)	
BOEING	PS 13102	CH	CHROMIUM PLATING	
BOEING	PS 13113	B-CAD	BRUSH PLATING	
BOEING	PS 13144	CAD	CADMIUM PLATING (LHE)	
BOEING	PS 13201	ANO	ANODIZING ALUMINUM	
BOEING	PS 13208	ANO	Hard Coat - Aluminum	
BOEING	PS 14023	SP	SHOT PEENING	
BOEING	PS 15063	HT	HT STEEL - STRESS & EMBRITTEMENT RELIEF	LIMIT 1 - H5
BOEING	PS 21201	M.P.I.	MAGNETIC PARTICLE INSPECTION	
BOEING	PS 21202	F.P.I.	LIQUID PENETRANT INSPECTION	Approved for Aluminium, Copper, Low Alloy Steels, Stainless Steels, Titanium
BOEING	PS 21205	NE	TEMPER ETCH INSPECTION	
GE-HITACHI	TBD	MISC.	AS REQUIRED - MOSTLY CHROME PLATING NUCLEAR COMPONENTS	APPROVED VENDOR LIST
GOODRICH	AMS 2460	CH	CHROMIUM PLATING	
GOODRICH	AMS 2430	SP	Shot Peening of Metal Parts	
GOODRICH	AMS 2700	PASS	Passivation of Corrosion Resistant Steels (AMS 2700 Method 1 Type 8)	



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GOODRICH	SAE AMS 2759	FOU	Heat Treatment Of Steel Parts General Requirements	Stress & Embrittlement relief only
GOODRICH	SAE AMS-H-6875	FOU	Heat Treatment of Steel Raw Materials	Stress & Embrittlement relief only
GOODRICH	AMS QQ-P-416	CAD	CADMIUM PLATING (BRIGHT/LHE)	
GOODRICH	ASTM E 1417	F.P.I.	LIQUID PENETRANT INSPECTION	
GOODRICH	ASTM E 1444	M.P.I.	MAGNETIC PARTICLE INSPECTION	
GOODRICH	LGPS 1100	CAD	CADMIUM PLATING (BRIGHT/LHE)	
GOODRICH	LGPS 1101	CH	CHROMIUM PLATING	PSO 548 & PSO 595
GOODRICH	LGPS 1102	B-CAD	LOW HYDROGEN EMBRITT. STYLUS CADMIUM PLATING	
GOODRICH	LGPS 1103	TI-CAD	TI-CAD PLATTING	
GOODRICH	LGPS 1300	HVOF Stripping	HVOF Stripping	
GOODRICH	LGPS 1301	HVOF	HVOF COATING	LGMS9011 Type II only (DSS9000-021)
GOODRICH	LGPS 3000	NE	TEMPER / NITAL ETCH INSPECTION	
GOODRICH	LGPS 7000	GRI	Machining And Grinding Of Bare And Chrome Plated High Strength Low Alloy Steel	
GOODRICH	LGPS 7002	GRI	Supplemental Requirements For Grinding Of Chromium Plating On High Strength Steel- Boeing Parts	
GOODRICH	LGPS 7010	GRI	HVOF GRINDING	
GOODRICH	MIL-A-8625	ANH	HARD ANODIZE OF ALUM. - TYPE III	
GOODRICH	MIL-A-8625	ANC	CHROMIC ACID ANODIZING OF ALUM. - TYPE I	
GOODRICH	MIL-A-8625	ANS	SULFURIC ACID ANODIZE OF ALUM. - TYPE II	
GOODRICH	MIL-R-81841	SP	Rotary Peening (flat peening)	
GOODRICH	MIL-STD-867	NE	TEMPER / NITAL ETCH INSPECTION	
GOODRICH	MIL-STD-866	GRI	Grinding of Chrome Plated Steel and Steel Parts Heat Treated to 180,000 PSI or Over	
GOODRICH	MIL-STD-870	CAD	CADMIUM PLATING (BRIGHT/LHE)	
GOODRICH	MIL-STD-1501	CH	Chromium Plating, Low Embrittlement, Electro-Deposition	
HEROUX	AMS 2430	SP	Shot Peening of Metal Parts	Subject to Techniques Approval
HEROUX	AMS 2460	CH	CHROMIUM PLATING	Subject to Techniques Approval when required
HEROUX	AMS QQ-C-320	CH	CHROMIUM PLATING	Subject to Techniques Approval when required
HEROUX	AMS QQ-N-290	NI	NICKEL ELECTRO-PLATING	Limited to Ni plating on low-alloy steels and subject to techniques approval
HEROUX	AMS QQ-P-416	CAD	CADMIUM PLATING (BRIGHT/LHE)	Subject to Techniques Approval when required
HEROUX	AMS S-13165	SP	Shot Peening of Metal Parts	Subject to Techniques Approval
HEROUX	ASTM E 1417	F.P.I.	LIQUID PENETRANT INSPECTION	
HEROUX	ASTM E 1444	M.P.I.	MAGNETIC PARTICLE INSPECTION	Subject to Techniques Approval
HEROUX	HPS 020	GEN	Digital Product Definition / Model Based Definition	
HEROUX	HPS 102	NI	NICKEL ELECTRO-PLATING	Limited to Ni plating on low-alloy steels and subject to techniques approval
HEROUX	HPS 106	F.P.I.	LIQUID PENETRANT INSPECTION	
HEROUX	HPS 110	ANS	SULFURIC ACID ANODIZE OF ALUM. - TYPE II	Subject to Techniques Approval
HEROUX	HPS 111	ANC	CHROMIC ACID ANODIZING OF ALUM. - TYPE I	Subject to Techniques Approval
HEROUX	HPS 113	COATING	Chemical Film Treatment for Aluminium - Conversion & Brush	Conditional to Annual Operator Qualification for Brush Operation
HEROUX	HPS 117	M.P.I.	MAGNETIC PARTICLE INSPECTION	Subject to Techniques Approval
HEROUX	HPS 118	NE	TEMPER / NITAL ETCH INSPECTION	
HEROUX	HPS 126	SP	Shot Peening of Metal Parts	Subject to Techniques Approval
HEROUX	HPS 135	CAD	CADMIUM PLATING (BRIGHT/LHE)	Subject to Techniques Approval when required

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<b>PRIME</b>	<b># SPEC ACCEPTÉ</b>	<b>TYPE</b>	<b>DESCRIPTION SPEC</b>	<b>LIMITATIONS / COMMENTS</b>			
HEROUX	HPS 143	ANH	HARD ANODIZE OF ALUM. - TYPE III	Subject to Techniques Approval			
HEROUX	HPS 171	CH	Electro-Chemical Stripping of Inorganic Finishes	Limited to sulfamate nickel, anodize, cadmium, chromium and HVOF and conditional to approval of any changes of stripping solutions			
HEROUX	HPS 175	CH	CHROMIUM PLATING	Subject to Techniques Approval when required			
HEROUX	HPS 180	B-CAD	Selective (Brush Plating), Electrodeposition	Limited To Brush Cadmium on Low Alloy Steels and Conditional to Annual Operator Qualification			
HEROUX	HPS 182	GRI	Grinding of Chrome Plated Steel and Steel Parts Heat Treated to 180,000 PSI or Over	Conditional To Techniques Approval And Acceptance Of Rollscan By p/n			
HEROUX	HPS 187	DEC-SP	Acid Cleaning of Aluminium and Aluminium Alloys after Shot Peen	Limited to Method A			
HEROUX	HPS 206	SB	Abrasive Blasting	Limited to Aluminum Oxide And Subject To Techniques Approval			
HEROUX	MIL-A-8625	ANC	CHROMIC ACID ANODIZING OF ALUM. - TYPE I	Subject to Techniques Approval			
HEROUX	MIL-A-8625	ANS	SULFURIC ACID ANODIZE OF ALUM. - TYPE II	Subject to Techniques Approval			
HEROUX	MIL-A-8625	ANH	HARD ANODIZE OF ALUM. - TYPE III	Subject to Techniques Approval			
HEROUX	MIL-DTL-5541	COATING	Chemical Film Treatment for Aluminium - Conversion & Brush	Conditional to Annual Operator Qualification for Brush Operation			
HEROUX	MIL-STD-1501	CH	CHROMIUM PLATING	Subject to Techniques Approval when required			
HEROUX	MIL-STD-1504	SB	Abrasive Blasting	Limited to Aluminum Oxide And Subject To Techniques Approval			
HEROUX	MIL-STD-865	B-CAD	Selective (Brush Plating), Electrodeposition	Limited To Brush Cadmium on Low Alloy Steels and Conditional to Annual Operator Qualification			
HEROUX	MIL-STD-866	GRI	Grinding of Chrome Plated Steel and Steel Parts Heat Treated to 180,000 PSI or Over	Conditional To Techniques Approval And Acceptance Of Rollscan By p/n			
HEROUX	MIL-STD-867	NE	TEMPER / NITAL ETCH INSPECTION				
HEROUX	MIL-STD-868	NI	NICKEL ELECTRO-PLATING	Limited to Ni plating on low-alloy steels and subject to techniques approval			
HEROUX	MIL-STD-870	CAD	CADMIUM PLATING (BRIGHT/LHE)	Subject to Techniques Approval when required			
HEROUX	MIL-STD-871	CH	Electro-Chemical Stripping of Inorganic Finishes	Limited to sulfamate nickel, anodize, cadmium, chromium and HVOF and conditional to approval of any changes of stripping solutions			
HEROUX	QSP 7.4.2-3	QA	Quality Assurance Requirements for Suppliers				
IAQG	AS 9100	QA	QUALITY SYSTEM	Exp.01-02-2013			
M-DOWTY	A1	MACH.	Machining of non-complete products.	for Toronto and Montreal			
M-DOWTY	AMS 2424	NI	NICKEL ELECTRO-PLATING				
M-DOWTY	AMS 2430	SP	Shot Peening of Metal Parts				
M-DOWTY	AMS 2451/4	BRUSH CAD	Brush Cadmium Plating				
M-DOWTY	AMS 2700	PASS	Passivation of Corrosion Resistant Steels (AMS 2700 Method 1 Type 8)				
M-DOWTY	ASTM E 1417	F.P.I.	LIQUID PENETRANT INSPECTION				
M-DOWTY	ASTM E 1444	M.P.I.	MAGNETIC PARTICLE INSPECTION				
M-DOWTY	B	B	Special Processors (Metal Treatments, etc.)				
M-DOWTY	DCMP 126	MACH.	Machining of High-Strength Steels	(CHROME GRINDING)			
M-DOWTY	DCMP 136	SP	Shot peening				
M-DOWTY	DCMP 138	CH	Thin Dense Chromium Plating	APPROVAL APPLIES TO TANKS HCR-118 &119			
M-DOWTY	DCMP 149	BA	Shrink-Fit Installation of Sleeves, Bushings & Bearings	Tekalia Shall not apply Sealant.			
M-DOWTY	DCMP 161	INSP.	Inspection of Ground Chromium Plating				
M-DOWTY	MCZ510Z1103S01	BA	Installation of Bushes in Steel Components Using Non Conductive CORBAN 27L	Limited to bushing installation without sealant application to PCS7200			
M-DOWTY	M-DLPS134	Glass bead	Glass And Ceramic Bead Peening				
M-DOWTY	MIL-A-8625	ANC	CHROMIC ACID ANODIZING OF ALUM. - TYPE I				
M-DOWTY	MIL-A-8625	ANS	SULFURIC ACID ANODIZE OF ALUM. - TYPE II				

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M-DOWTY	MIL-C-5541	COATING	Chemical Film Treatment for Aluminium - Conversion				
M-DOWTY	PCS 2100	CAD	CADMIUM PLATING (BRIGHT/LHE)	ULTRA HIGH STRENGTH STEELS			
M-DOWTY	PCS 2101	CAD	CADMIUM PLATING (BRIGHT/LHE)	UTS LOWER 1450 MPA, COPPER & ALUMINIUM ALLOYS			
M-DOWTY	PCS 2110	CH	CHROMIUM PLATING	PARTS SHALL BE BAKED WITHIN 4 HOURS OF END OF CHROME PLATING.			
M-DOWTY	PCS 2120	NI	NICKEL ELECTRO-PLATING				
M-DOWTY	PCS 2141	B-CAD	LOW HYDROGEN EMBRITT. STYLUS CADMIUM PLATING				
M-DOWTY	PCS 2300	SP	Shot Peening of Metal Parts				
M-DOWTY	PCS 2302	Flapper peening	Rotary Flap Peening of Metal Parts	approved to peen NON BOEING PARTS ONLY. NADCAP approval is required prior to peening any Boeing parts			
M-DOWTY	PCS 2560	HVOF	HVOF COATING	WC Co Cr			
M-DOWTY	PCS 2610	SB	Dry Grit Blasting with Aluminium Oxide				
M-DOWTY	PCS 3002	F.P.I.	Penetrant inspection of ground chrome plated parts				
M-DOWTY	PCS 3100	M.P.I.	MAGNETIC PARTICLE INSPECTION				
M-DOWTY	PCS 3200	F.P.I.	LIQUID PENETRANT INSPECTION				
M-DOWTY	PCS 3600	NE	TEMPER / NITAL ETCH INSPECTION				
M-DOWTY	PCS 4100	MACH.	Machining of high strength steels				
M-DOWTY	PCS 4102	GRI	HVOF GRINDING	Sprayed Tungsten Carbide Coatings applied to Steel			
M-DOWTY	PCS 5120	BA	ASSEMBLY OF BUSHES USING USING PRIMER PAINT	NOT AUDITED FOR SEALANT APPLICATION (PCS 7200)			
M-DOWTY	PS 1004-4-1	MACH.	Precision machining of high strength ferrous parts	M			
M-DOWTY	PS 123	SP	Shot Peening of Metal Parts	RESTRICTED TO PN 55-2117003-00 UNTIL SITE AUDIT CONDUCTED			
M-DOWTY	AMS QQ-C-320	CH	CHROMIUM PLATING				
M-DOWTY	AMS QQ-P-416	CAD	CADMIUM PLATING (BRIGHT/LHE)				
M-DOWTY	SCREQ 329 - RESTRICTED MBD	GEN	USE OF MESSIER-DOWTY CATIA AUTHORITY DATA BY MANUFACTURING SUPPLIERS	RESTRICTED MBD ABILITY: GEOMETRIC FEATURES ONLY (100 % DIMENSIONED)			
MECAER	TBD	MISC.	SPECIAL PROCESS I.E. NDT+ HVOF APPLICATION & GRINDING + SHOT PEEN, CHROME, NICKEL AND CAD, ETC....				
NADCAP	AC7109 Rev. B	COATING	Nadcap Audit Criteria for Coatings	Exp.09-30-2012			
NADCAP	AC7109/1 Rev. B	HVOF	Nadcap Audit Criteria for Thermal Spray High Velocity Oxy Fuel (HVOF) / Detonation Gun Spray	Exp.09-30-2012			
NADCAP	AC7109/4 Rev. B	STRIP	Nadcap Audit Criteria for Stripping Electrolytic	Exp.09-30-2012			
NADCAP	AC7109/5 Rev. B	EVAL	Nadcap Audit Criteria for Coating Evaluation Laboratory Practices	Exp.09-30-2012			
NADCAP	AC7114 Rev. C	NDT	Nadcap NonDestructive Testing (NDT) Suppliers Accreditation Program Audit Criteria	Exp.10-31-2011			
NADCAP	AC7114S Rev.D	NDT	Supplemental Audit Criteria for Nadcap NonDestructive (NDT) Suppliers Accreditation Program Audit	Exp.10-31-2011			
NADCAP	AC7114/1 Rev.C	F.P.I.	Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey	Exp.10-31-2011			
NADCAP	AC7114/1S Rev.D	F.P.I.	Supplemental Audit Criteria for Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey	Exp.10-31-2011			
NADCAP	AC7114/2 Rev.C	MPI	Nadcap Audit Criteria for NonDestructive Testing Magnetic Particle Survey	Exp.10-31-2011			
NADCAP	AC7114/2S Rev.D	MPI	Supplemental Audit Criteria for Nadcap Audit Criteria for NonDestructive Testing Magnetic Particle Survey	Exp.10-31-2011			
NADCAP	AC7117 Rev. A	SP	Nadcap Audit Criteria for Shot Peening, Peen Forming, Glass Bead Peening	Exp.11-30-2011			
NADCAP	AC7117/1 Rev.2006	SP	Nadcap Audit Criteria for Computer Controlled Peening	Exp.11-30-2011			
NADCAP	AC7117/2 Rev.2006	SP	Nadcap Audit Criteria for Automated Peening	Exp.11-30-2011			
NADCAP	AC7108 Rev.C	Che. Processing	Nadcap Audit Criteria for Chemical Processing	Exp. 12-31-2011			
NADCAP	AC7108/2 Rev A	Etching	Nadcap Audit Criteria for Etch Processes	Exp. 12-31-2011			
NADCAP	AMS 2401	CAD	CADMIUM PLATING (BRIGHT/LHE)	Exp. 12-31-2011			

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NADCAP	AMS 2403	NI	NICKEL PLATING			Exp. 12-31-2011	
NADCAP	AMS 2406	CH	CHROMIUM PLATING			Exp. 12-31-2011	
NADCAP	AMS 2424	NI	NICKEL PLATING			Exp. 12-31-2011	
NADCAP	AMS 2451-1	B-NI	LOW HYDROGEN EMBRITT. STYLUS CADMIUM PLATING			Exp. 12-31-2011	
NADCAP	AMS 2469	ANH	HARD ANODIZE OF ALUM. - TYPE III			Exp. 12-31-2011	
NADCAP	AMS 2470	ANC	CHROMIC ACID ANODIZING OF ALUM. - TYPE I			Exp. 12-31-2011	
NADCAP	AMS 2471	ANS	SULFURIC ACID ANODIZE OF ALUM. - TYPE II			Exp. 12-31-2011	
NADCAP	AMS 2700	PASS	PASSIVATION			Exp. 12-31-2011	
NADCAP	AMS 2649	NE	TEMPER / NITAL ETCH INSPECTION			Exp. 12-31-2011	
NADCAP	AMS-QQ-N-290	NI	Nickel Plating			Exp. 12-31-2011	
NADCAP	AMS-QQ-P-35	PASS	PASSIVATION			Exp. 12-31-2011	
NADCAP	AMS QQ-P-416	CAD	CADMIUM PLATING (BRIGHT/LHE)			Exp. 12-31-2011	
NADCAP	ASTM-A-967	PASS	PASSIVATION			Exp. 12-31-2011	
NADCAP	MIL-A-8625	ANO	Anodic Coatings for Aluminum and Aluminum Alloys			Exp. 12-31-2011	
NADCAP	MIL-STD-1501	CH	CHROMIUM PLATING			Exp. 12-31-2011	
NADCAP	MIL-STD-865	B-CAD	Selective (Brush Plating), Electrodeposition			Exp. 12-31-2011	
NADCAP	MIL-STD-867	NE	TEMPER / NITAL ETCH INSPECTION			Exp. 12-31-2011	
NADCAP	MIL-STD-870	CAD	CADMIUM PLATING (BRIGHT/LHE)			Exp. 12-31-2011	
NADCAP	MIL-STD-871	CH	Electro-Chemical Stripping of Inorganic Finishes			Exp. 12-31-2011	
NADCAP	MIL-DTL-5541	COATING	Conversion / Phosphate Coatings			Exp. 12-31-2011	
NADCAP	MIL-C-5541	COATING	Conversion / Phosphate Coatings			Exp. 12-31-2011	
NADCAP	AMS QQ-C-320	CH	CHROMIUM PLATING			Exp. 12-31-2011	
NADCAP	AMS 2649	NE	Etch Inspection po High Strength Steel Parts			Exp. 12-31-2011	
NADCAP	MIL-STD-867	NE	Temper Etch Inspection			Exp. 12-31-2011	
NADCAP	Local (Swab) Etch	Local NE	Local Temper Etch Inspection			Exp. 12-31-2011	
NADCAP	Pre-Penetrant Etch	Etching				Exp. 12-31-2011	
NADCAP	Nital Etch	NE	Temper Etch Inspection			Exp. 12-31-2011	
NADCAP	Temper Etch	NE	Temper Etch Inspection			Exp. 12-31-2011	
<b>APPROVAL SECTION</b>				<b>Approval by</b>			
<b>Revised By</b>		<b>Samir Naqvi</b>	<b>Jul 9, 2010</b>	<b>Signature</b>		<i>Martin Bissonnette</i>	
<b>Checked by</b>		<b>N/A</b>	<b>N/A</b>	<b>Date</b>		<b>Apr 22, 2011</b>	